Each

Dart Aerospace Ltd. Thursday, 21/08/2008 5:11:51 PM Suser: Julie Lecocq **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Job Number : 41549 : 10725 **Estimate Number** : D2652 P.O. Number **Part Number** : 21/08/2008 : D2652 REV A S.O. No. : **Drawing Number** This Issue : NC Prsht Rev. : N/A **Project Number** : // First Issue : MACHINED PARTS : A Type **Drawing Revision** : 40928 **Previous Run** Material **Due Date** : 10/09/2008 Qty: 200 Um: Written By Checked & Approved By Comment : Est Rev:B NG Now machined in house. **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: M303R0500 1.0 303 Round Bar 0.500" Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s) Material:303 ss .500" Round Bar (M303R0500) 2.0 Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: DWG REV: 2-DEBURR AS REQUIRED 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK

> Comment: SECOND CHECK PACKAGING 1

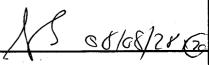
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:





Dart Aerospace Ltd

W/O:		WORK ORDER	CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		· · · · · · · · · · · · · · · · · · ·							
- 11									

Part No:	P	AR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE ST		Description of NC	Corrective Action Section B			Verification		A	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
				~					

NOTE: Date & initial all entries

Date:

Thursday, 21/08/2008 5:11:51 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41549

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:			W	ORK ORDER CHAN	GES				
DATE	STEP	PRO	OCEDURE CHA	ANGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·							<u> </u>
	!								
Part No	•	PAR #:	Fault Cate	egory:	NCI	R: Yes I	No DQA:	Date: _	
		esolution:							
NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCR)			
DATE	STEP	Description of NC	Description of NC Corrective Action		Section B Veri		Verification	erification Approval	
DAIL	SILF	. Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C	Chief Eng	Approval QC Inspector
		·							

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41549
		•
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A	1	Page 1 of 1

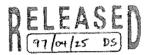
Inspection Dwg	: D2652 Rev	/: A				<u>_</u>	age 1 of 1
	FIRS	T ARTICLE II	NSPECTI	ON CHE	ECKLIST		•
		X First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
0.600	+/-0.010	,600_	V				
0.060	+/-0.005	.060					
Ø0.305	-0.002/+0.000	0,304	1				
Ø0.191	+0.005/-0.000	691 Q	J				•
Ø0.500	+/-0.010	0 498	J		100		
0.030 x 20°	+/-0.010	"030 × 70°	U				
R0.010	+0.010/-0.000	R.Olo	1				
					E.		
		•					
			ı				
	·						
							=
	,						
Ba a a sure de la sure		Audited by:	11/2		Prototype Appre	ovel:	NI/A
1 1	nnt		-/-	<u> </u>			N/A
Date:	1 26/80/80	Date:	08080	<u> </u>		Date:	

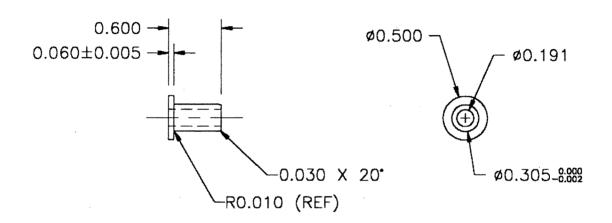
Measured by	mmx	Audited by: MA / OW	Prototype Approval:	N/A
Date	1 7 1	Date: 008/27	Date:	
	- 0, 00, -0-		:	
Rev Date	Change		Revised	by Approved





DESIGN	DRAWN BY	DART AEROSP FAIRCHILD INTERNA	ACE USA, INC.
CHECKED	APPROVED	DRAWING NO.	· REV. A
BW	1010Y	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25	PARTITION OF THE PARTIT	BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

Copyright 1997 by DART AEROSPACE USA, INC.

WITHOUT NOTICE
WORK ORDER